

FIG. 1

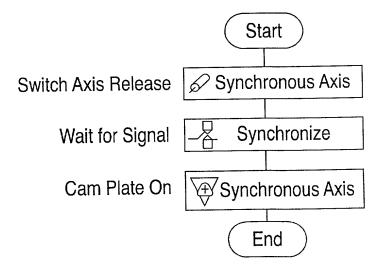


FIG. 4

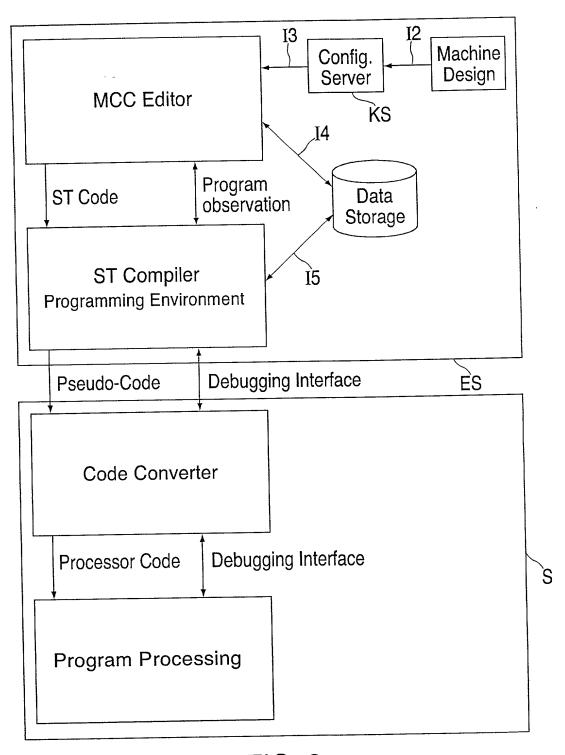
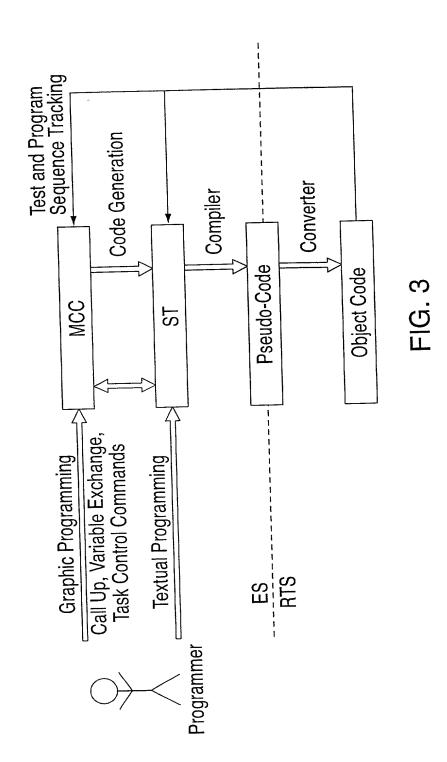


FIG. 2



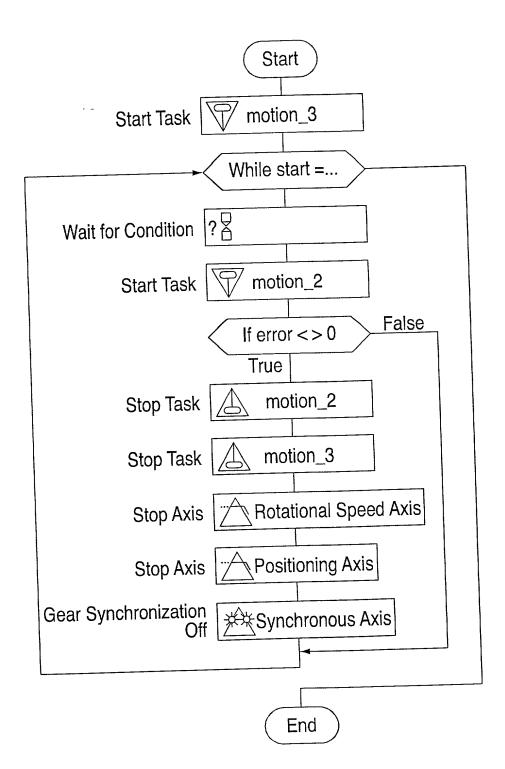
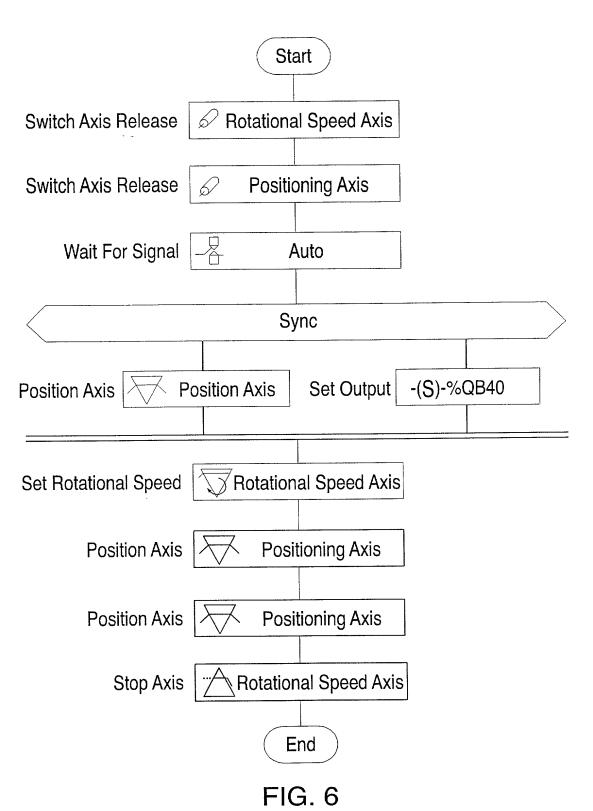


FIG. 5



Rate of Change Rate of Change Deceleration standard standard standard Accept Terminate Position Window Reached | ▽  $\triangleright$  $\triangleright$ Velocity profile Trapezoidal Transitional Behavior | Detaching 엉 Axis\_1 | mm/s<sup>3</sup> |∇ | | mm/s $^2$  |  $^{\circ}$  $|\nabla| \text{ mm/s}^3 |\nabla|$ Axis ✓Wait Parameter Dynamic ⊳  $\triangleright$ Rate of Change Rate of Change Acceleration standard Position Axis standard standard

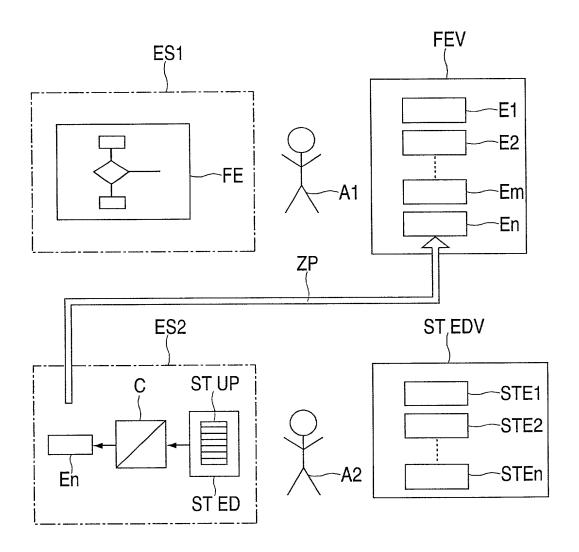


FIG. 8

